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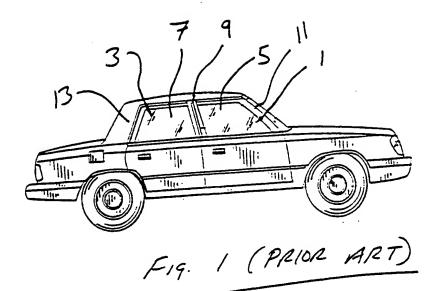
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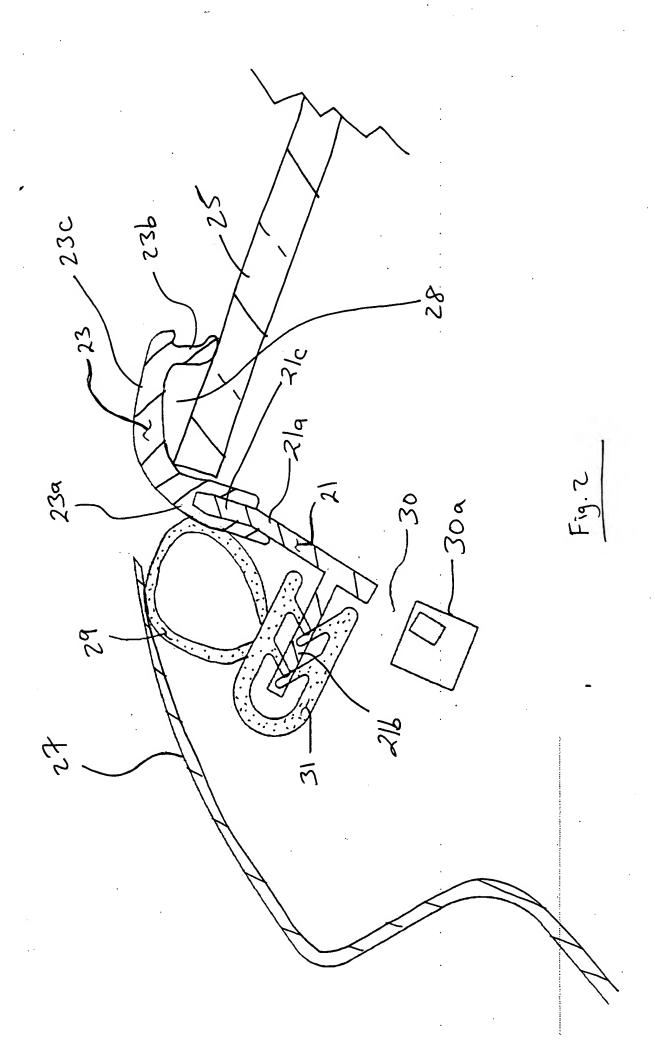
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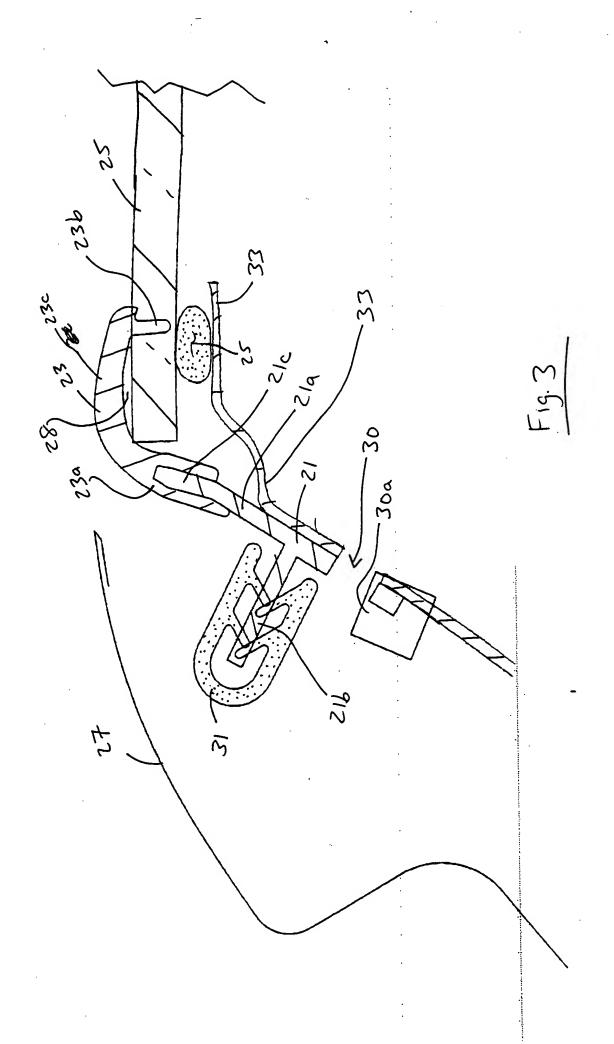
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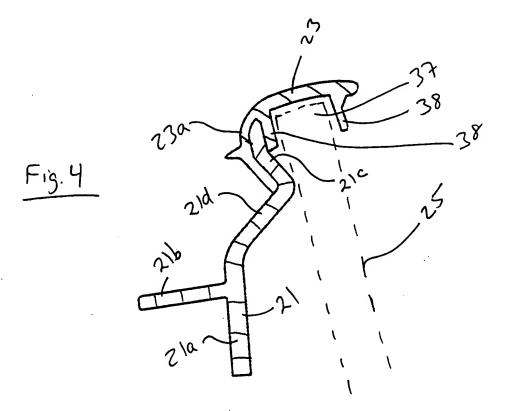
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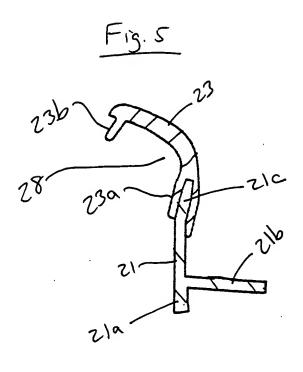
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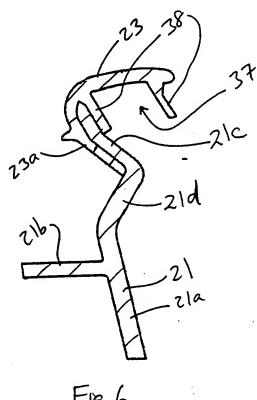


Fig. 6

Injection mold Seal Substrate Injection mold Elastone Portion over mobbed substrate Substrate and Elastomer materials Scleded so as to be compatible and bond to one another during the injection molding

Fig. 7